



Control Union Certifications B.V.
Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
Phone: +31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU1008682GRS-2025-00124081

Control Union Certifications certifies that
Carl Weiske GmbH & Co. KG

Textile Exchange-ID (TE-ID): TE-00049365

License Number: CB-CUC-1008682

Wölbattendorfer Weg 73

95030 Hof, Bayern, DE-BY, Germany, DE

has been audited and found to be in conformity with the
GLOBAL RECYCLED STANDARD (GRS)

- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed yarns (PC0029), Greige yarns (PC0030), Undyed fibers (PC0034), Undyed yarns (PC0031), Dyed fibers (PC0033)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Spinning (PR0027)*, Trading (PR0030), Warehousing, distribution of non-final products (PR0031)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2026-11-18

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Zwolle, 2025-11-19

Last updated: 2025-11-14

On behalf of the Managing Director
Teresa Krönung | Certifier

Certification Body



Standard's logo



Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



Control Union Certifications B.V.

POST · Stationsplein 13 · 8011 CW · Zwolle · Netherlands, NL

T · +31 38 426 0100 · F · +31 38 423 7040 · certifications@controlunion.com

License Number CB-CUC-1008682

This electronically issued document is the valid original version.
TE-ID: TE-00049365

Page 1 / 4



Control Union Certifications B.V.
Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
, +31 38 426 0100
www.controlunion.com

Scope Certificate Number: CU1008682GRS-2025-00124081 (continued)

Carl Weiske GmbH & Co. KG

GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following products are covered.

Products Appendix

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Carded yarns (PD0067)	60.0% Recycled post-consumer Polyester (RM0189) 40.0% Polyester (RM0186)	GRS (GRS)	TE-00028526, TE-00049365, TE-00027210
Dyed yarns (PC0029)	Filament (PD0069)	2.0% Polyester (RM0186) 98.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Dyed yarns (PC0029)	Carded yarns (PD0067)	20.0% Recycled post-consumer Polyester (RM0189) 80.0% Polyester (RM0186)	GRS (No label)	TE-00028526, TE-00049365, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	43.0% Polyester (RM0186) 57.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Dyed yarns (PC0029)	Carded yarns (PD0067)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	20.0% Recycled post-consumer Polyester (RM0189) 80.0% Polyester (RM0186)	GRS (No label)	TE-00028526, TE-00049365, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	47.0% Polyester (RM0186) 53.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00049365, TE-00027210
Dyed yarns (PC0029)	Filament (PD0069)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00028526, TE-00049365, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Undyed yarns (PC0031)	Filament (PD0069)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00028526, TE-00049365, TE-00057848, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	40.0% Polyester (RM0186) 60.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00028526, TE-00049365, TE-00027210
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00028526, TE-00049365, TE-00057848, TE-00026444, TE-00027210
Dyed fibers (PC0033)	Staple fibers (PD0079)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00028526, TE-00049365, TE-00129087, TE-00027210, TE-00026444
Greige yarns (PC0030)	Carded yarns (PD0067)	5.0% Polyester (RM0186) 95.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00049365, TE-00027210

Place and date of issue:

Certification Body

Standard's logo



Zwolle, 2025-11-19

Last updated: 2025-11-14

On behalf of the Managing Director
Teresa Krönung | Certifier





Control Union Certifications B.V.
 Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
 , +31 38 426 0100
 www.controlunion.com

Scope Certificate Number: CU1008682GRS-2025-00124081 (continued)

Carl Weiske GmbH & Co. KG

GLOBAL RECYCLED STANDARD (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Carded yarns (PD0067)	65.0% Recycled post-consumer Polyester (RM0189) 35.0% Cotton (RM0102)	GRS (GRS)	TE-00028526, TE-00049365, TE-00027210
Dyed yarns (PC0029)	Filament [Filament (PD0069)] (PD0069)	1.0% Polyester (RM0186) 99.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	43.0% Polyester (RM0186) 57.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Dyed yarns (PC0029)	Filament (PD0069)	96.0% Recycled post-consumer Polyester (RM0189) 4.0% Polyester (RM0186)	GRS (GRS)	TE-00049365
Greige yarns (PC0030)	Carded yarns (PD0067)	97.0% Recycled post-consumer Polyester (RM0189) 3.0% Polyester (RM0186)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Undyed yarns (PC0031)	Carded yarns (PD0067)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00028526, TE-00049365, TE-00057848, TE-00027210
Undyed fibers (PC0034)	Staple fibers (PD0079)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00028526, TE-00049365, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	57.0% Recycled post-consumer Polyester (RM0189) 43.0% Polyester (RM0186)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	50.0% Polyester (RM0186) 50.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00028526, TE-00049365, TE-00027210
Dyed yarns (PC0029)	Carded yarns (PD0067)	80.0% Polyester (RM0186) 20.0% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00028526, TE-00049365, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	57.0% Recycled post-consumer Polyester (RM0189) 43.0% Polyester (RM0186)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210
Dyed yarns (PC0029)	Carded yarns (PD0067)	60.0% Recycled post-consumer Polyester (RM0189) 40.0% Polyester (RM0186)	GRS (GRS)	TE-00028526, TE-00049365, TE-00027210
Greige yarns (PC0030)	Carded yarns (PD0067)	57.0% Recycled post-consumer Polyester (RM0189) 43.0% Polyester (RM0186)	GRS (GRS)	TE-00049365, TE-00026444, TE-00027210

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

Place and date of issue:



Zwolle, 2025-11-19

Last updated: 2025-11-14

On behalf of the Managing Director
 Teresa Krönung | Certifier

Certification Body



Standard's logo





Control Union Certifications B.V.
 Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
 , +31 38 426 0100
 www.controlunion.com

Scope Certificate Number: CU1008682GRS-2025-00124081 (continued)

Carl Weiske GmbH & Co. KG

GLOBAL RECYCLED STANDARD (GRS)

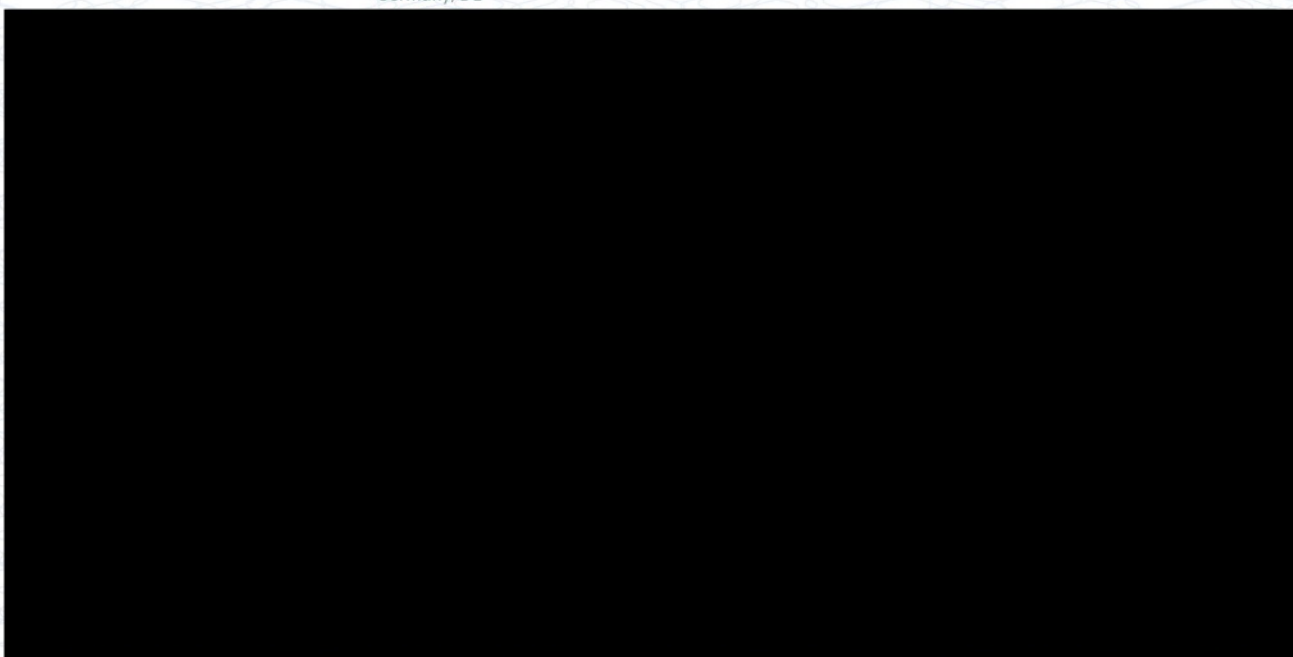
Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
Carl Weiske GmbH & Co. KG (main) TE-00049365	Wölbattendorfer Weg 73 95030 Hof Bayern, DE-BY Germany, DE	Trading (PR0030)	GRS
Carl Weiske GmbH & Co. KG - storing facility Oberkottzau (facility) TE-00027210	Konradsreuther Straße 70-72 95145 Oberkottzau Bayern, DE-BY Germany, DE	Warehousing, distribution of non-final products (PR0031)	GRS

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
Emons Spedition Saterland TE-00026444	Bürgermeister-Schröder-Straße 7 26683 Saterland Niedersachsen, DE-NI Germany, DE	Warehousing, distribution of non-final products (PR0031)	GRS



Place and date of issue:



Zwolle, 2025-11-19
 Last updated: 2025-11-14
 On behalf of the Managing Director
 Teresa Krönung | Certifier

Certification Body



Standard's logo

